

# Package ‘daewr’

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**Type** Package

**Title** Design and Analysis of Experiments with R

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**Maintainer** John Lawson <lawsonjs17net@gmail.com>

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daewr-package      *Data frames and functions for Design and Analysis of Experiments with R*

### Description

This package contains the data sets and functions from the book Design and Analysis of Experiments with R published by CRC in 2013.

### Author(s)

John Lawson

Maintainer: John Lawson <lawsonjs17net@gmail.com>

### References

J. Lawson, Design and Analysis of Experiments with R, CRC 2013.

Altscreen      *Alternate 16 run screening designs*

### Description

Recalls Jones and Montgomery's 16 run screening designs from data frames

### Usage

```
Altscreen(nfac, randomize=FALSE)
```

### Arguments

nfac	input- an integer
randomize	input - logical

### Value

a data frame containing the alternate screening design

### Author(s)

John Lawson

**References**

Jones, B. and Montgomery, D. C. (2010) "Alternatives to resolution IV screening designs in 16 runs", Int. J. Experimental Design and Process Optimization, Vol 1, No. 4, 2010.

---

antifungal

*Two-period crossover study of antifungal agent*

---

**Description**

Data from the Two-period crossover study of an antifungal agent in chapter 9 of Design and Analysis of Experiments with R

**Usage**

```
data(antifungal)
```

**Format**

A data frame with 34 observations on the following 5 variables.

Group a factor with levels 1 2

Subject a factor with levels 1 2 3 4 5 6 7 8 9 10 11 12 14 15 16 17 18

Period a factor with levels 1 2

Treat a factor with levels A B

p1 a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(antifungal)
```

---

Apo *apolipoprotein survey variance component study*

---

**Description**

Data from the apolipoprotein survey variance component study of Chapter 5 in Design and Analysis of Experiments with R

**Usage**

```
data(Apo)
```

**Format**

A data frame with 30 observations on the following 2 variables.

lab a factor with levels A B C D

conc a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(Apo)
```

---

apple *Confounded apple slice browning experiment*

---

**Description**

Data from the confounded apple slice browning experiment in chapter 7 of Design and Analysis of Experiments with R

**Usage**

```
data(apple)
```

**Format**

A data frame with 24 observations on the following 4 variables.

Block a factor with levels 1 2 3 4

A a factor with levels 0 1 2 3

B a factor with levels 0 1 2

rating a numeric vector containing the response

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(apple)
```

---

arso	$2^{(7-3)}$ arsenic removal experiment
------	--

---

**Description**

Data from the  $2^{(7-3)}$  arsenic removal experiment in chapter 6 of Design and Analysis of Experiments with R

**Usage**

```
data(arso)
```

**Format**

A data frame with 8 observations on the following 8 variables.

A a factor with levels -1 1

B a factor with levels -1 1

C a factor with levels -1 1

D a factor with levels -1 1

E a factor with levels -1 1

F a factor with levels -1 1

G a factor with levels -1 1

y1 a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(arso)
```

---

augm	$2^{(7-3)}$ arsenic removal experiment augmented with mirror image
------	--

---

**Description**

Data from the  $2^{(7-3)}$  arsenic removal experiment augmented with mirror image in chapter 6 of Design and Analysis of Experiments with R

**Usage**

```
data(augm)
```

**Format**

A data frame with 8 observations on the following 8 variables.

A a factor with levels -1 1

B a factor with levels -1 1

C a factor with levels -1 1

fold a factor with levels original mirror

D a factor with levels -1 1

E a factor with levels -1 1

F a factor with levels -1 1

G a factor with levels -1 1

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(augm)
```

---

Bdish

*Confounded Block Dishwashing Experiment*

---

**Description**

Data from the Confounded Block Dishwashing Experiment in chapter 7 of Design and Analysis of Experiments with R

**Usage**

```
data(Bdish)
```

**Format**

A data frame with 16 observations on the following 5 variables.

Blocks a factor with levels 1 2 3 4

A a factor with levels -1 1

B a factor with levels -1 1

C a factor with levels -1 1

D a factor with levels -1 1

y a numeric vector containing the response

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(Bdish)
```

---

Bff

*Confounded block fractional mouse growth experiment*

---

**Description**

Data from the Confounded block fractional factorial mouse growth experiment in chapter 7 of Design and Analysis of Experiments with R

**Usage**

```
data(Bff)
```

**Format**

A data frame with 16 observations on the following 5 variables.

Blocks a factor with levels 1 2 3 4 5 6 7 8

A a factor with levels -1 1

B a factor with levels -1 1

C a factor with levels -1 1

D a factor with levels -1 1

E a factor with levels -1 1

F a factor with levels -1 1

G a factor with levels -1 1

H a factor with levels -1 1

weight a numeric vector containing the response

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(Bff)
```

---

bha	<i>mouse liver enzyme experiment</i>
-----	--------------------------------------

---

**Description**

Data from the mouse liver enzyme experiment in chapter 4 of Design and Analysis of Experiments with R

**Usage**

```
data(bha)
```

**Format**

A data frame with 16 observations on the following 4 variables.

block a factor with levels 1 2

strain a factor with levels A/J 12901a NIH BALB/c

treat a factor with levels treated control

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(bha)
```

---

BIBsize	<i>Balanced incomplete blocksize</i>
---------	--------------------------------------

---

**Description**

This function computes the number of blocks, treatment frequency and lambda for a potential BIB design

**Usage**

```
BIBsize(t,k)
```

**Arguments**

t	input - number of levels of the treatment factor
k	input - blocksize or number of experimental units per block

**Value**

a list containing the b=number of blocks, r=number of treatment replicates and lambda for a potential BIB design with t levels of treatment factor and blocksize k.

**Author(s)**

John Lawson

---

bioequiv	<i>Extra-period crossover bioequivalence study</i>
----------	--

---

**Description**

Data from the extra-period crossover bioequivalence study in chapter 9 of Design and Analysis of Experiments with R

**Usage**

```
data(bioequiv)
```

**Format**

A data frame with 108 observations on the following 5 variables.

Group a factor with levels 1 2

Subject a factor with levels 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 21 23 24 25 26 27 28  
30 31 32 33 34 35 36 120 122 129

Period a factor with levels 1 2 3

Treat a factor with levels A B

Carry a factor with levels none A B

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(bioequiv)
```

---

bioeqv

*Latin Square bioequivalence experiment*

---

**Description**

Data from the Latin Square bioequivalence experiment in chapter 4 of Design and Analysis of Experiments with R

**Usage**

```
data(bioeqv)
```

**Format**

A data frame with 9 observations on the following 4 variables.

Period a factor with levels 1 2 3

Subject a factor with levels 1 2 3

Treat a factor with levels A B C

AUC a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(bioeqv)
```

---

`blood`*Variance component study of calcium in blood serum*

---

**Description**

Data from the Variance component study of calcium in blood serum in chapter 5 of Design and Analysis of Experiments with R

**Usage**

```
data(blood)
```

**Format**

A data frame with 27 observations on the following 3 variables.

`sol` a factor with levels 1 2 3 4

`lab` a factor with levels A B C

`calcium` a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(blood)
```

---

`BoxM`*Box and Meyer's unreplicated 2<sup>4</sup> from Chapter 3*

---

**Description**

Data from Box and Meyer's unreplicated 2<sup>4</sup> in chapter 3 of Design and Analysis of Experiments with R

**Usage**

```
data(BoxM)
```

**Format**

A data frame with 16 observations on the following 4 variables.

A a numeric vector containing the coded (-1,1) levels of factor A

B a numeric vector containing the coded (-1,1) levels of factor B

C a numeric vector containing the coded (-1,1) levels of factor C

D a numeric vector containing the coded (-1,1) levels of factor D

y a numeric vector containing the response

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**References**

Box, G. E. P. "George's Column", *Quality Engineering*, Vol. 3, pp. 405-410.

**Examples**

```
data(BoxM)
```

---

BPmonitor

*blood pressure monitor experiment*

---

**Description**

Data from the blood pressure monitor experiment experiment in Chapter 7 of Design and Analysis of Experiments with R

**Usage**

```
data(BPmonitor)
```

**Format**

A data frame with 12 observations on the following 3 variables.

Block a factor with levels 1 2 3 4 5 6

Treatment a factor with levels "P" "A" "B" "C"

pressure a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(BPmonitor)
```

---

bread

*Bread rise experiment data from Chapter 2*

---

**Description**

Data from the bread rise experiment in chapter 2 of Design and Analysis of Experiments with R

**Usage**

```
data(bread)
```

**Format**

A data frame with 12 observations on the following 3 variables.

loaf a numeric vector

time a numeric vector

height a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(bread)
```

---

cakeb

*Split-Plot response surface for cake baking experiment*

---

**Description**

Data from the Split-Plot response surface for cake baking experiment in chapter 10 of Design and Analysis of Experiments with R

**Usage**

```
data(cakeb)
```

**Format**

A data frame with 11 observations on the following 6 variables.

Ovenrun a factor with levels 1 2 3 4

x1 a numeric vector

x2 a numeric vector

y a numeric vector

x1sq a numeric vector

x2sq a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(cakeb)
```

---

cement

*CCD design for cement workability experiment*

---

**Description**

Data from the CCD design for cement workability experiment in chapter 10 of Design and Analysis of Experiments with R

**Usage**

```
data(cement)
```

**Format**

A data frame with 20 observations on the following 4 variables.

Block a factor with levels 1 2

x1 a numeric vector

x2 a numeric vector

x3 a numeric vector

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(cement)
```

---

chem

*Chemical process experiment data from Chapter 3*

---

**Description**

Data from the Chemical process experiment in chapter 3 of Design and Analysis of Experiments with R

**Usage**

```
data(chem)
```

**Format**

A data frame with 16 observations on the following 4 variables.

A a numeric vector containing the coded (-1,1) levels of factor A

B a numeric vector containing the coded (-1,1) levels of factor B

C a numeric vector containing the coded (-1,1) levels of factor C

D a numeric vector containing the coded (-1,1) levels of factor D

y a numeric vector containing the response

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(chem)
```

---

chipman

*Williams' crossover design for sprinting experiment*

---

**Description**

Data from the Williams' crossover design for sprinting experiment in chapter 9 of Design and Analysis of Experiments with R

**Usage**

```
data(chipman)
```

**Format**

A data frame with 36 observations on the following 5 variables.

Square a factor with levels 1 2

Group a factor with levels 1 2 3

Subject a factor with levels 1 2 3 4 5 6 7 8 9 10 11 12

Period a factor with levels 1 2 3

Treat a factor with levels 1 2 3

Carry a factor with levels 0 1 2 3

Time a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(chipman)
```

---

COdata

*CO emmissions experiment data from Chapter 3*

---

**Description**

Data from the CO emissions experiment in chapter 3 of Design and Analysis of Experiments with R

**Usage**

```
data(COdata)
```

**Format**

A data frame with 18 observations on the following 3 variables.

Eth a factor with levels 0.1 0.2 0.3

Ratio a factor with levels 14 15 16

CO a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(COdata)
```

colormap

*This function makes a colormap of correlations in a design matrix***Description**

This function makes a colormap of the correlations of a design matrix stored in the data frame design

**Usage**

```
colormap(design, mod)
```

**Arguments**

design	input - a data frame containing columns of the numeric factor levels
mod	input - a number indicating the model for the colormap 1 = linear model containing only the terms in the dataframe 2 = linear model plus two factor interactions 3 = linear model plus 2 and 3 factor interactions 4 = linear model plus 2, 3, and 4 factor interactions

**Author(s)**

John Lawson

**Examples**

```
## The function is currently defined as
function(design,mod) {
##### Inputs #####
# design - a data frame containing columns of the numeric factor levels
# mod - the model for the color plot of correlations
# 1 = Linear model containing only the terms in the data frame
# 2 = Linear model plus two factor interactions
# 3 = Linear model plus 2 and 3 factor interactions
# 4 = Linear model plus 2, 3 and 4 factor interactions
#####
y<-runif(nrow(design),0,1)
if(mod==1) {test <- model.matrix(lm(y~(.),data=design))}
if(mod==2) {test <- model.matrix(lm(y~.^2,data=design))}
if(mod==3) {test <- model.matrix(lm(y~.^3,data=design))}
if(mod==4) {test <- model.matrix(lm(y~.^4,data=design))}
names<-colnames(test)
names<-gsub(':',',',names)
names<-gsub('1',',',names)
colnames(test)<-names
cmas<-abs(cor(test[,ncol(test):2]))
cmas<-cmas[c((ncol(cmas)):1), ]
rgb.palette <- colorRampPalette(c("white", "black"), space = "rgb")
levelplot(cmas, main="Map of absolute correlations", xlab="", ylab="", col.regions=rgb.palette(120),
          cuts=100, at=seq(0,1,0.01),scales=list(x=list(rot=90))) }
```

---

connector

*Table 12.21 Experiment with Elastometric Connector*

---

**Description**

Data from the Single Array Experiment with an Elastometric Connector in Chapter 12 of Design and Analysis of Experiments with R. The control and noise factors are in coded levels.

**Usage**

`data(connector)`

**Format**

A data frame with 32 observations on the following 8 variables.

A a numeric vector  
B a numeric vector  
C a numeric vector  
D a numeric vector  
E a numeric vector  
F a numeric vector  
G a numeric vector  
y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

`data(connector)`

---

cont

*Control factor array and summary statistics for controller circuit design experiment*

---

**Description**

Data from the control factor array and summary statistics for controller circuit design experiment in chapter 12 of Design and Analysis of Experiments with R

**Usage**

`data(cont)`

**Format**

A data frame with 18 observations on the following 6 variables.

A a numeric vector

B a numeric vector

C a numeric vector

D a numeric vector

F a numeric vector

lms2 a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(cont)
```

---

```
cpipe
```

*Split-plot response surface for ceramic pipe experiment*

---

**Description**

Data from the Split-plot response surface for ceramic pipe experiment in chapter 10 of Design and Analysis of Experiments with R

**Usage**

```
data(cpipe)
```

**Format**

A data frame with 48 observations on the following 6 variables.

WP a factor with levels 1 2 3 4 5 6 7 8 9 10 11 12

A a numeric vector

B a numeric vector

P a numeric vector

Q a numeric vector

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(cpipe)
```

---

culture	<i>paecilomyces variotii culture experiment</i>
---------	---

---

**Description**

Data from the *paecilomyces variotii* culture experiment experiment in chapter 6 of Design and Analysis of Experiments with R

**Usage**

```
data(culture)
```

**Format**

A data frame with 16 observations on the following 9 variables.

A a factor with levels -1 1

B a factor with levels -1 1

C a factor with levels -1 1

D a factor with levels -1 1

E a factor with levels -1 1

F a factor with levels -1 1

G a factor with levels -1 1

H a factor with levels -1 1

y1 a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(culture)
```

---

dairy

*Repeated measures study with dairy cow diets*

---

**Description**

Data from the Repeated measures study with dairy cow diets in chapter 9 of Design and Analysis of Experiments with R (compact format)

**Usage**

```
data(dairy)
```

**Format**

A data frame with 120 observations on the following 5 variables.

Diet a factor with levels "Barley" "Mixed" "Lupins"

pr1 a numeric vector

pr2 a numeric vector

pr3 a numeric vector

pr4 a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(dairy)
```

---

DefScreen

*Definitive Screening Designs*

---

**Description**

Recalls Jones and Nachtshiem's Definitive screening designs for 3-level factors and 3-level factors with added 2-level categorical factors.

**Usage**

```
DefScreen(m, c=0, center=0, randomize=FALSE)
```

**Arguments**

m	input- an integer, the m=number of 3-level factors
c	input- an integer, the m=number of 2-level categorical factors, default is zero if not supplied
center	input- an integer, the number of extra center points. This must be zero when c>0
randomize	input - logical

**Value**

a data frame containing the definitive screening design with 3-level factors first followed by 2-level factors.

**Author(s)**

John Lawson

**References**

Jones, B. and Nachtsheim, C. J. (2011) "A Class of Three Level Designs for Definitive Screening in the Presence of Second-Order Effects", *Journal of Quality Technology*, Vol 43, No. 1, 2011, pp 1-15. Jones, B. and Nachtsheim, C. J. (2013) "Definitive Screening Designs with Added Two-Level Categorical Factors", *Journal of Quality Technology*, Vol 44, No. 2, 2013, pp. 121-129.

---

drug

*Data from rat behavior experiment in Chapter 4*

---

**Description**

Data from rat behavior experiment in Chapter 4 of *Design and Analysis of Experiments with R*

**Usage**

data(drug)

**Format**

A data frame with 50 observations on the following 3 variables.

rat a factor with levels 1 2 3 4 5 6 7 8 9 10  
 dose a factor with levels 0.0 0.5 1.0 1.5 2.0  
 rate a numeric vector

**Source**

*Design and Analysis of Experiments with R*, by John Lawson, CRC/Chapman Hall

**Examples**

data(drug)

---

EEw1s1

*D-efficient Estimation Equivalent Response Surface Designs*

---

**Description**

Recalls Jones and Goos JQT Estimation Equivalent Response Surface Designs for 1 whole plot factor and 1 sub-plot factor from a catalog

**Usage**

```
EEw1s1(des, randomize=FALSE)
```

**Arguments**

des	input- a character variable containing the name of a design in the catalog. If left blank, the function prints a table showing all the design names in the catalog
randomize	input- a logical

**Value**

design

**Author(s)**

John Lawson

**References**

Jones, B. and Goos, P.(2012) "An Algorithm for Finding D-Efficient Equivalent-Estimation Second-Order Split Plot Designs", Journal of Quality Technology, Vol 44, No. 4, pp281-303, 2012.

---

EEw1s2

*D-efficient Estimation Equivalent Response Surface Designs*

---

**Description**

Recalls Jones and Goos JQT Estimation Equivalent Response Surface Designs for 1 whole plot factor and 2 sub-plot factors from a catalog

**Usage**

```
EEw1s2(des, randomize=FALSE)
```

**Arguments**

des                   input- a character variable containing the name of a design in the catalog. If left blank, the function prints a table showing all the design names in the catalog

randomize           input- a logical

**Value**

design

**Author(s)**

John Lawson

**References**

Jones, B. and Goos, P.(2012) "An Algorithm for Finding D-Efficient Equivalent-Estimation Second-Order Split Plot Designs", Journal of Quality Technology, Vol 44, No. 4, pp281-303, 2012.

---

EEw1s3

*D-efficient Estimation Equivalent Response Surface Designs*

---

**Description**

Recalls Jones and Goos JQT Estimation Equivalent Response Surface Designs for 1 whole plot factor and 3 sub-plot factors from a catalog

**Usage**

EEw1s3(des, randomize=FALSE)

**Arguments**

des                   input- a character variable containing the name of a design in the catalog. If left blank, the function prints a table showing all the design names in the catalog

randomize           input- a logical

**Value**

design

**Author(s)**

John Lawson

**References**

Jones, B. and Goos, P.(2012) "An Algorithm for Finding D-Efficient Equivalent-Estimation Second-Order Split Plot Designs", Journal of Quality Technology, Vol 44, No. 4, pp281-303, 2012.

---

EEw2s1

*D-efficient Estimation Equivalent Response Surface Designs*

---

**Description**

Recalls Jones and Goos JQT Estimation Equivalent Response Surface Designs for 2 whole plot factors and 1 sub-plot factor from a catalog

**Usage**

```
EEw2s1(des, randomize=FALSE)
```

**Arguments**

des	input- a character variable containing the name of a design in the catalog. If left blank, the function prints a table showing all the design names in the catalog
randomize	input- a logical

**Value**

design

**Author(s)**

John Lawson

**References**

Jones, B. and Goos, P.(2012) "An Algorithm for Finding D-Efficient Equivalent-Estimation Second-Order Split Plot Designs", Journal of Quality Technology, Vol 44, No. 4, pp281-303, 2012.

---

EEw2s2

*D-efficient Estimation Equivalent Response Surface Designs*

---

**Description**

Recalls Jones and Goos JQT Estimation Equivalent Response Surface Designs for 2 whole plot factors and 1 sub-plot factor from a catalog

**Usage**

```
EEw2s2(des, randomize=FALSE)
```

**Arguments**

des                   input- a character variable containing the name of a design in the catalog. If left blank, the function prints a table showing all the design names in the catalog

randomize           input- a logical

**Value**

design

**Author(s)**

John Lawson

**References**

Jones, B. and Goos, P.(2012) "An Algorithm for Finding D-Efficient Equivalent-Estimation Second-Order Split Plot Designs", Journal of Quality Technology, Vol 44, No. 4, pp281-303, 2012.

---

EEw2s3

*D-efficient Estimation Equivalent Response Surface Designs*

---

**Description**

Recalls Jones and Goos JQT Estimation Equivalent Response Surface Designs for 2 whole plot factors and 1 sub-plot factor from a catalog

**Usage**

EEw2s3(des, randomize=FALSE)

**Arguments**

des                   input- a character variable containing the name of a design in the catalog. If left blank, the function prints a table showing all the design names in the catalog

randomize           input- a logical

**Value**

design

**Author(s)**

John Lawson

**References**

Jones, B. and Goos, P.(2012) "An Algorithm for Finding D-Efficient Equivalent-Estimation Second-Order Split Plot Designs", Journal of Quality Technology, Vol 44, No. 4, pp281-303, 2012.

---

EEw3

*D-efficient Estimation Equivalent Response Surface Designs*

---

**Description**

Recalls Jones and Goos JQT Estimation Equivalent Response Surface Designs for 3 whole plot factors and 1-2 sub-plot factors from a catalog

**Usage**

```
EEw3(des, randomize=FALSE)
```

**Arguments**

des	input- a character variable containing the name of a design in the catalog. If left blank, the function prints a table showing all the design names in the catalog
randomize	input- a logical

**Value**

design

**Author(s)**

John Lawson

**References**

Jones, B. and Goos, P.(2012) "An Algorithm for Finding D-Efficient Equivalent-Estimation Second-Order Split Plot Designs", Journal of Quality Technology, Vol 44, No. 4, pp281-303, 2012.

---

eptaxr

*Single array and raw response for silicon layer growth experiment*

---

**Description**

Data from the single array and raw response for silicon layer growth experiment in chapter 12 of Design and Analysis of Experiments with R

**Usage**

```
data(eptaxr)
```

**Format**

A data frame with 64 observations on the following 9 variables.

A a numeric vector  
B a numeric vector  
C a numeric vector  
D a numeric vector  
E a numeric vector  
F a numeric vector  
G a numeric vector  
H a numeric vector  
y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(eptaxr)
```

---

eptaxs2	<i>Control array and variance of response for silicon layer growth experiment</i>
---------	---

---

**Description**

Data from the control array and variance of response for silicon layer growth experiment in chapter 12 of Design and Analysis of Experiments with R

**Usage**

```
data(eptaxs2)
```

**Format**

A data frame with 16 observations on the following 9 variables.

A a numeric vector  
B a numeric vector  
C a numeric vector  
D a numeric vector  
E a numeric vector  
F a numeric vector  
G a numeric vector  
H a numeric vector  
s2 a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(eptaxs2)
```

---

eptaxyb

*Control array and mean response for silicon layer growth experiment*

---

**Description**

Data from the control array and mean response for silicon layer growth experiment in chapter 12 of Design and Analysis of Experiments with R

**Usage**

```
data(eptaxyb)
```

**Format**

A data frame with 16 observations on the following 9 variables.

A a numeric vector

B a numeric vector

C a numeric vector

D a numeric vector

E a numeric vector

F a numeric vector

G a numeric vector

H a numeric vector

ybar a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(eptaxyb)
```

---

Fcrit	<i>F-Distribution critical values</i>
-------	---------------------------------------

---

**Description**

Gets F-distribution critical values

**Usage**

```
Fcrit(alpha, nu1, nu2)
```

**Arguments**

alpha	input- right tail area beyond critical value
nu1	input - numerator degrees of freedom for F-distribution
nu2	input - denominator degrees of freedom for F-distribution

**Value**

returned critical value

**Author(s)**

John Lawson

---

fhstep	<i>Subsequent steps in a forward stepwise regression that preserves model hierarchy</i>
--------	---

---

**Description**

This function performs a single step of a hierarchical forward stepwise regression by entering additional term(s) to a model already created by ihstep or fhstep. If an interaction or quadratic term is entered first, the parent main effects are also entered into the model. This function is called by HierAFS.R

**Usage**

```
fhstep(y, des, m, c, prvm)
```

**Arguments**

y	input - this is a data frame containing a single numeric column of response data.
des	input - this is a data frame containing the numeric columns of the candidate independent variables. The column names of des are of length 1 i.e., letters of the alphabet. The m three-level factors always precede the c two-level factors in the design.
m	input - this is an integer equal to the number of three-level factors in the design
c	input - this is an integer equal to the number of two-level factors in the design. Note m+c must be equal to the number of columns of des.
prvm	input - this is a vector of text names of the terms in the model. This is created as the value resulting from running ihstep or fhstep.

**Value**

returned vector of terms entered in the model at this step.

**Author(s)**

John Lawson

---

fhstepDS	<i>Forward Stepwise modeling taking into account special structure of Definitive Screening Design</i>
----------	---

---

**Description**

This function performs a single step of a forward stepwise regression by entering an additional 2nd order term to a model already created by FitDefSc.R or fhstepDS.R This function is called by FitDefSc.R

**Usage**

```
fhstepDS(y, des, m, c, prvm)
```

**Arguments**

y	input - this is a data frame containing a single numeric column of response data.
des	input - this is a data frame containing the numeric columns of the candidate independent variables. The column names of des are of length 1 i.e., letters of the alphabet. The m three-level factors always precede the c two-level factors in the design.
m	input - this is an integer equal to the number of three-level factors in the design
c	input - this is an integer equal to the number of two-level factors in the design. Note m+c must be equal to the number of columns of des.
prvm	input - this is a vector of text names of the terms in the model. This is created as the value resulting from running ihstep or fhstep.

**Value**

returned vector of terms entered in the model at this step.

**Author(s)**

John Lawson

---

firstm	<i>Find first term to enter forward stepwise regression that preserves model hierarchy</i>
--------	--

---

**Description**

This function finds the first term to enter a hierarchical forward stepwise regression. If the term is an interaction or quadratic term, the parent main effects are also included. This function is called by ihstep.R

**Usage**

```
firstm(y,des)
```

**Arguments**

y	input - this is a data frame containing a single numeric column of response data.
des	input - this is a data frame containing the numeric columns of the candidate independent variables. The column names of des are of length 1. The m three-level factors always precede the c two-level factors in the design.

**Value**

returned vector of terms to be entered in the model at the first step.

**Author(s)**

John Lawson

---

FitDefSc	<i>An Effective Design Based Model Fitting Method for Definitive Screening Designs</i>
----------	--

---

**Description**

This function performs fits a model to a Definitive Screening Design by first restricting main effects to the smallest main effects and those significant at at least the .20 level in a main effects model. Next forward stepwise selection is used to enter 2 factor interactions and quadratic effects.

**Usage**

```
FitDefSc(y, design, alpha=.05)
```

**Arguments**

y	input - this is a vector containing a single numeric column of response data.
design	input - this is a data frame containing the numeric columns of the candidate independent variables created by the DefScreen function with only numerical factors i.e. c=0. The factor names or colnames(design) should always be of length 1 (for example letters of the alphabet "A", "B", etc.)
alpha	input - alpha to enter in the forward stepwise regression with second order candidates should be between 0.05 and 0.20

**Author(s)**

John Lawson

---

fnextrm	<i>Find first term to enter forward stepwise regression that preserves model hierarchy</i>
---------	--

---

**Description**

This function finds the first term to enter a hierarchical forward stepwise regression. If the term is an interaction or quadratic term, the parent main effects are also included. This function is called by ihstep.R

**Usage**

```
fnextrm(y, des, prvm)
```

**Arguments**

y	input - this is a data frame containing a single numeric column of response data.
des	input - this is a data frame containing the numeric columns of the candidate independent variables. The column names of des are of length 1. The m three-level factors always precede the c two-level factors in the design.
prvm	input - this is a vector of text names of the terms in the model. This is created as the value resulting from running ihstep or fhstep.

**Value**

returned vector of terms to be entered in the model at the next step.

**Author(s)**

John Lawson

---

fntrmDS	<i>Find first term to enter forward stepwise regression that preserves model hierarchy</i>
---------	--

---

**Description**

This function finds the first term to enter a hierarchical forward stepwise regression. If the term is an interaction or quadratic term, the parent main effects are also included. This function is called by ihstep.R

**Usage**

```
fntrmDS(y, des, prvm)
```

**Arguments**

y	input - this is a data frame containing a single numeric column of response data.
des	input - this is a data frame containing the numeric columns of the candidate independent variables. The column names of des are of length 1. The m three-level factors always precede the c two-level factors in the design.
prvm	input - this is a vector of text names of the terms in the model. This is created as the value resulting from running ihstep or fhstep.

**Value**

returned vector of terms to be entered in the model at the next step.

**Author(s)**

John Lawson

---

Fpower *F-Distribution Power Calculation*

---

**Description**

Calculates the power for the non-central F-distribution

**Usage**

Fpower(alpha, nu1, nu2, nc)

**Arguments**

alpha	input - critical value alpha
nu1	input - degrees of freedom for numerator
nu2	input - degrees of freedom for denominator
nc	input - noncentrality parameter

**Value**

probability of exceeding  $f_{crit}(\alpha, \nu_1, \nu_2)$  with the non-central F-distribution with  $\nu_1$  and  $\nu_2$  degrees of freedom and noncentrality parameter  $nc$

**Author(s)**

John Lawson

---

Fpower1 *F-Distribution Power Calculation*

---

**Description**

Calculates the power for one-way ANOVA

**Usage**

Fpower1(alpha, nlev, nreps, Delta, sigma)

**Arguments**

alpha	input - significance level of the F-test.
nlev	input - the number of levels of the factor
nreps	input - the number of replicates in each level of the factor.
Delta	input - the size of a practical difference in two cell means.
sigma	input - the standard deviation of the experimental error.

**Value**

probability of exceeding  $f_{crit}(\alpha, \nu_1, \nu_2)$  with the non-central F-distribution with  $\nu_1$  and  $\nu_2$  degrees of freedom and noncentrality parameter  $nc$

**Author(s)**

John Lawson

---

Fpower2

*F-Distribution Power Calculation*

---

**Description**

Calculates the power for a two-way ANOVA

**Usage**

`Fpower2(alpha, nlev, nreps, Delta, sigma)`

**Arguments**

<code>alpha</code>	input - significance level of the F-test.
<code>nlev</code>	input - vector of length two containing the number of levels of the factors.
<code>nreps</code>	input - the the number of replicates in each combination of factor levels.
<code>Delta</code>	input - the size of a practical difference in two marginal factor level means.
<code>sigma</code>	input - the standard deviation of the experimental error.

**Value**

probability of exceeding  $f_{crit}(\alpha, \nu_1, \nu_2)$  with the non-central F-distribution with  $\nu_1$  and  $\nu_2$  degrees of freedom and noncentrality parameter  $nc$

**Author(s)**

John Lawson

---

fullnormal	<i>This function makes a full normal plot of the elements of the vector called effects</i>
------------	--

---

**Description**

This function makes a full normal plot of the elements of the vector called effects

**Usage**

```
fullnormal(effects, labs, alpha = 0.05, refline = "TRUE")
```

**Arguments**

effects	input - vector of effects to be plotted
labs	input - vector of labels of the effects to be plotted
alpha	input - alpha level for labeling of significant effects using Lenth statistic
refline	input - logical variable that indicates whether a reference line is added to the plot (default is "TRUE")

**Author(s)**

John Lawson

---

gagerr	<i>Gauge R&amp;R Study</i>
--------	----------------------------

---

**Description**

Data from the Gauge R&R Study in chapter 5 of Design and Analysis of Experiments with R

**Usage**

```
data(gagerr)
```

**Format**

A data frame with 60 observations on the following 3 variables.

part a factor with levels 1 2 3 4 5 6 7 8 9 10

oper a factor with levels 1 2 3

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(gagerr)
```

---

gapstat	<i>This function computes the gap statistic which is used to test for an outlier using Daniels method</i>
---------	---

---

**Description**

This function computes the gap statistic which is used to test for an outlier using Daniels method

**Usage**

```
gapstat(beta, pse)
```

**Arguments**

beta	input - vector of coefficients from saturated model fit to the data
pse	input - Lenth's PSE statistic calculated from the elements of beta

**Value**

returned gap statistic

**Author(s)**

John Lawson

---

Gaptest	<i>This function uses Daniel's Method to find an outlier in an unrepliated <math>2^{(k-p)}</math> design.</i>
---------	---

---

**Description**

This function uses Daniel's Method to find an outlier in an unrepliated  $2^{(k-p)}$  design.

**Usage**

```
Gaptest(DesY)
```

**Arguments**

DesY input this is a data frame containing an unreplicated  $2^{(k-p)}$  design. The last variable in the data frame should be the numeric response.

**Author(s)**

John Lawson

**References**

Box, G.E.P. (1991) "George's column: Finding bad values in factorial designs", *Quality Engineering*, 3, 249-254.

---

gear	<i>Unreplicated split-plot fractional-factorial experiment on geometric distortion of drive gears</i>
------	---

---

**Description**

Data from the unreplicated split-plot fractional-factorial experiment on geometric distortion of drive gears in chapter 8 of *Design and Analysis of Experiments with R*

**Usage**

```
data(gear)
```

**Format**

A data frame with 16 observations on the following 6 variables.

A a factor with levels -1 1

B a factor with levels -1 1

C a factor with levels -1 1

P a factor with levels -1 1

Q a factor with levels -1 1

y a numeric vector containing the response

**Source**

*Design and Analysis of Experiments with R*, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(gear)
```

---

halfnorm	<i>This function makes a half normal plot of the elements of the vector called effects</i>
----------	--

---

**Description**

This function makes a half normal plot of the elements of the vector called effects

**Usage**

```
halfnorm(effects, labs, alpha = 0.05, refline = "TRUE")
```

**Arguments**

effects	input - vector of effects to be plotted
labs	input - vector of labels of the effects to be plotted
alpha	input - alpha level for labeling of significant effects using Lenth statistic
refline	input - logical variable that indicates whether a reference line is added to the plot (default is "TRUE")

**Author(s)**

John Lawson

---

hardwood	<i>low grade hardwood conjoint study</i>
----------	--

---

**Description**

Data from the low grade hardwood conjoint study in chapter 6 of Design and Analysis of Experiments with R

**Usage**

```
data(hardwood)
```

**Format**

A data frame with 12 observations on the following 5 variables.

Design a factor with levels "RC" "AC" "OCI" "OCII"

Price a numeric variable

Density a factor with levels "Clear" "Heavy" "Medium"

Guarantee a factor with levels "1y" "Un"

Rating a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(hardwood)
```

---

HierAFS

*RSM forward regression keeping model hierarchy*

---

**Description**

This function performs a hierarchical forward stepwise regression. If an interaction or quadratic term is entered in the model, the parent main effects are also entered into the model.

**Usage**

```
HierAFS(y, x, m, c, step)
```

**Arguments**

y	input - this is a vector containing a single numeric column of response data.
x	input - this is a data frame containing the numeric columns of the candidate independent variables. The m three-level factors always precede the c two-level factors in the design. The factor names or colnames(x) should always be of length (for example letters of the alphabet "A", "B", etc.)
m	input - this is an integer equal to the number of three-level factors in the design
c	input - this is an integer equal to the number of two-level factors in the design. Note m+c must be equal to the number of columns of des.
step	input - this is a single numeric value containing the number of steps requested.

**Value**

returned data frame the first column is a factor variable containing the formula for the model fit at each step, the second numeric column is the R-square statistic for the model fit with each formula.

**Author(s)**

Gerhard Krennrich, and modified by John Lawson

---

ihstep	<i>First step in a forward stepwise regression that preserves model hierarchy</i>
--------	---

---

### Description

This function performs the first step of a hierarchical forward stepwise regression. If an interaction or quadratic term is entered first, the parent main effects are also entered into the model. This function is called by HierAFS.R

### Usage

```
ihstep(y, des, m, c)
```

### Arguments

y	input - this is a data frame containing a single numeric column of response data.
des	input - this is a data frame containing the numeric columns of the candidate independent variables. The column names of des are of length 1 i.e., letters of the alphabet. The m three-level factors always precede the c two-level factors in the design.
m	input - this is an integer equal to the number of three level factors in the design
c	input - this is an integer equal to the number of two level factors in the design. Note m+c must be equal to the number of columns of des.

### Value

returned vector of terms entered in the model at this step.

### Author(s)

John Lawson

---

inject	<i>Single array for injection molding experiment</i>
--------	--

---

### Description

Data from the single array for injection molding experiment in chapter 12 of Design and Analysis of Experiments with R

### Usage

```
data(inject)
```

**Format**

A data frame with 20 observations on the following 8 variables.

A a numeric vector

B a numeric vector

C a numeric vector

D a numeric vector

E a numeric vector

F a numeric vector

G a numeric vector

shrinkage a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(inject)
```

---

interleave	<i>Interleave vectors</i>
------------	---------------------------

---

**Description**

interleaves two vectors

**Usage**

```
interleave(v1,v2)
```

**Arguments**

v1 input - first vector

v2 input - second vector

**Value**

vector

LenthPlot

*Lenth's Plot of Effects***Description**

Plot of the factor effects with significance levels based on robust estimation of contrast standard errors.

**Usage**

```
LenthPlot(obj, alpha = 0.05, plt = TRUE, limits = TRUE,
  xlab = "factors", ylab = "effects", faclab = NULL, cex.fac = graphics::par("cex.lab"),
  cex.axis=graphics::par("cex.axis"), adj = 1, ...)
```

**Arguments**

<code>obj</code>	object of class <code>lm</code> or vector with the factor effects.
<code>alpha</code>	numeric. Significance level used for the <i>margin of error</i> (ME) and <i>simultaneous margin of error</i> (SME). See Lenth(1989).
<code>plt</code>	logical. If TRUE, a spikes plot with the factor effects is displayed. Otherwise, no plot is produced.
<code>limits</code>	logical. If TRUE ME and SME limits are displayed and labeled.
<code>xlab</code>	character string. Used to label the x-axis. "factors" as default.
<code>ylab</code>	character string. Used to label the y-axis. "effects" as default.
<code>faclab</code>	list with components <code>idx</code> (numeric vector) and <code>lab</code> (character vector). The <code>idx</code> entries of effects vector (taken from <code>obj</code> ) are labelled as <code>lab</code> . The rest of the effect names are blanked. If NULL all factors are labelled using the coefficients' name.
<code>cex.fac</code>	numeric. Character size used for the factor labels.
<code>cex.axis</code>	numeric. Character size used for the axis.
<code>adj</code>	numeric between 0 and 1. Determines where to place the "ME" (margin of error) and the "SME" (simultaneous margin of error) labels (character size of $0.9 * cex.axis$ ). 0 for extreme left hand side, 1 for extreme right hand side.
<code>...</code>	extra parameters passed to <code>plot</code> .

**Details**

If `obj` is of class `lm`, `2*coef(obj)` is used as factor effect with the intercept term removed. Otherwise, `obj` should be a vector with the factor effects. Robust estimate of the contrasts standard error is used to calculate *marginal* (ME) and *simultaneous margin of error* (SME) for the provided significance  $(1 - \alpha)$  level. See Lenth(1989). Spikes are used to display the factor effects. If `faclab` is NULL, factors are labelled with the effects or coefficient names. Otherwise, those `faclab[idx]` factors are labelled as `faclab$lab`. The rest of the factors are blanked.

**Value**

The function is called mainly for its side effect. It returns a vector with the value of alpha used, the estimated PSE, ME and SME.

**Author(s)**

Ernesto Barrios. Extension provided by Kjetil Kjernsmo (2013).

**References**

Lenth, R. V. (1989). "Quick and Easy Analysis of Unreplicated Factorials". *Technometrics* Vol. 31, No. 4. pp. 469–473.

---

LGB

*This function uses the LGB Method to detect significant effects in unreplicated fractional factorials.*

---

**Description**

This function uses the LGB Method to detect significant effects in unreplicated fractional factorials.

**Usage**

```
LGB(Beta, alpha = 0.05, rpt = TRUE, plt = TRUE, plt1 = TRUE)
```

**Arguments**

Beta	input - this is the numeric vector of effects or coefficients to be tested
alpha	input - This is the significance level of the test
rpt	input - this is a logical variable that controls whether the report is written (default is TRUE)
plt	input - this is a logical variable that controls whether a half-normal plot is made (default is TRUE)
plt1	input - this is a logical variable that controls whether the significance limit line is drawn on the half-normal plot (default is TRUE)

**Author(s)**

John Lawson

**References**

Lawson, J., Grimshaw, S., Burt, J. (1998) "A quantitative method for identifying active contrasts in unreplicated factorial experiments based on the half-normal plot", *Computational Statistics and Data Analysis*, 26, 425-436.

---

 LGBc

*This function does the calculations for the LGB Method to detect significant effects in unreplicated fractional factorials.*

---

### Description

This function uses the LGB Method to detect significant effects in unreplicated fractional factorials.

### Usage

```
LGBc(Beta, alpha = 0.05, rpt = TRUE, plt = TRUE, plt1 = TRUE)
```

### Arguments

Beta	input - this is the numeric vector of effects or coefficients to be tested
alpha	input - This is the significance level of the test
rpt	input - this is a logical variable that controls whether the report is written (default is TRUE)
plt	input - this is a logical variable that controls whether a half-normal plot is made (default is TRUE)
plt1	input - this is a logical variable that controls whether the significance limit line is drawn on the half-normal plot (default is TRUE)

### Author(s)

John Lawson

### References

Lawson, J., Grimshaw, S., Burt, J. (1998) "A quantitative method for identifying active contrasts in unreplicated factorial experiments based on the half-normal plot", *Computational Statistics and Data Analysis*, 26, 425-436.

---

mod

*Mod function*

---

### Description

Gets mod of a to base b

### Usage

```
mod(a, b)
```

**Arguments**

a                   input- an integer  
b                   input - an integer

**Value**

remainder of a/b or mod(a,b)

**Author(s)**

John Lawson

---

ModelRobust

*Model Robust Factorial Designs*

---

**Description**

Recalls Li and Nachtshiem's model robust factorial designs from a catalog of data frames

**Usage**

```
ModelRobust(des, randomize=FALSE)
```

**Arguments**

des                   input- a character variable containing the name of a design in the catalog. If left blank, the function prints a table showing all the design names in the catalog  
randomize           input- a logical

**Value**

design

**Author(s)**

John Lawson

**References**

Li, W. and Nachtshiem, C. J. (2000) "Model Robust factorial Designs", Technometrics, Vol 42, No. 4, pp345-352, 2000.

MPV

*mixture process variable experiment with mayonnaise*

---

**Description**

Data from the mixture process variable experiment with mayonnaise in chapter 11 of Design and Analysis of Experiments with R

**Usage**

```
data(MPV)
```

**Format**

A data frame with 35 observations on the following 4 variables.

x1 a numeric vector

x2 a numeric vector

x3 a numeric vector

z1 a numeric vector

z2 a numeric vector

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(MPV)
```

---

Naph

*Yields of naphthalene black*

---

**Description**

Data from the Yields of naphthalene black of Chapter 5 in Design and Analysis of Experiments with R

**Usage**

```
data(Naph)
```

**Format**

A data frame with 30 observations on the following 2 variables.

sample a factor with levels 1 2 3 4 5 6

yield a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(Naph)
```

---

OptPB

*Optimum Plackett-Burman Designs*

---

**Description**

Selects the columns from a Plackett-Burman Design Produced by FrF2 that will minimize model dependence for main effects and two factor interactions and returns the design in a data frame

**Usage**

```
OptPB(nruns, n factors, randomize=FALSE)
```

**Arguments**

nruns	input- an integer representing the number of runs in the design
n factors	input - in integer representing the number of factors in the design
randomize	input - logical

**Value**

design

**Author(s)**

John Lawson

**References**

Fairchild, K. (2011) "Screening Designs that Minimize Model Dependence", MS Project Department of Statistics Brigham Young University, Dec. 2011.

pastry

*Blocked response surface design for pastry dough experiment*

---

**Description**

Data from the Blocked response surface design for pastry dough experiment in chapter 10 of Design and Analysis of Experiments with R

**Usage**

```
data(pastry)
```

**Format**

A data frame with 28 observations on the following 5 variables.

Block a factor with levels 1 2 3 4 5 6 7

x1 a numeric vector

x2 a numeric vector

x3 a numeric vector

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(pastry)
```

---

PBDes

*Plackett-Burman Designs*

---

**Description**

Creates a 12, 20, or 24 run Plackett-Burman design in a data frame with numeric factor levels by cyclically rotating the factor levels in the first row

**Usage**

```
PBDes(nruns, nfactors, randomize=FALSE)
```



---

pesticide	<i>pesticide application experiment</i>
-----------	---

---

**Description**

Data from the pesticide application experiment in chapter 5 of Design and Analysis of Experiments with R

**Usage**

```
data(pesticide)
```

**Format**

A data frame with 16 observations on the following 4 variables.

form a factor with levels A B

tech a factor with levels 1 2

plot a factor with levels 1 2

residue a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(pesticide)
```

---

plasma	<i>Unreplicated split-plot 2<sup>5</sup> experiment on plasma treatment of paper</i>
--------	--

---

**Description**

Data from the unreplicated split-plot 2<sup>5</sup> experiment on plasma treatment of paper in chapter 8 of Design and Analysis of Experiments with R

**Usage**

```
data(plasma)
```

**Format**

A data frame with 32 observations on the following 6 variables.

A a factor with levels -1 1

B a factor with levels -1 1

C a factor with levels -1 1

D a factor with levels -1 1

E a factor with levels -1 1

y a numeric vector containing the response

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(plasma)
```

---

polvdat

*Polvoron mixture experiment*

---

**Description**

Data from the Polvoron mixture experiment in chapter 11 of Design and Analysis of Experiments with R

**Usage**

```
data(polvdat)
```

**Format**

A data frame with 12 observations on the following 4 variables.

x1 a numeric vector

x2 a numeric vector

x3 a numeric vector

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(polvdat)
```

polymer

*polymerization strength variability study*

---

**Description**

Data from the polymerization strength variability study in chapter 5 of Design and Analysis of Experiments with R

**Usage**

```
data(polymer)
```

**Format**

A data frame with 120 observations on the following 5 variables.

lot a factor with levels 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30

box a factor with levels 1 2

prep a factor with levels 1 2

test a factor with levels 1 2

strength a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(polymer)
```

---

prodstd

*Complete control factor array and noise factor array for connector experiment*

---

**Description**

Data from the complete control factor array and noise factor array for connector experiment in chapter 12 of Design and Analysis of Experiments with R

**Usage**

```
data(prodstd)
```

**Format**

A data frame with 16 observations on the following 16 variables.

A a numeric vector  
B a numeric vector  
C a numeric vector  
D a numeric vector  
E a numeric vector  
F a numeric vector  
G a numeric vector  
Pof a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(prodstd)
```

---

qsar

*Library of substituted hydroxyphenylurea compounds*

---

**Description**

Data from the Library of substituted hydroxyphenylurea compounds in chapter 10 of Design and Analysis of Experiments with R (compact format)

**Usage**

```
data(qsar)
```

**Format**

A data frame with 36 observations on the following 4 variables.

Compound a numeric vector  
HE a numeric vector  
DMz a numeric vector  
S0K a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(qsar)
```

---

Rations

*Cattle rations design experiment data from Table 10.16*

---

**Description**

Data from the cattle rations design experiment in chapter 10 of Design and Analysis of Experiments with R

**Usage**

```
data(Rations)
```

**Format**

A data frame with 45 observations on the following 4 variables.

Block a factor with levels 1 2 3 4 5 6 7 8

x1 a numeric vector

x2 a numeric vector

ADG a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(Rations)
```

---

rcb

*generalized RCB golf driving experiment*

---

**Description**

Data from the generalized RCB golf driving experiment in chapter 4 of Design and Analysis of Experiments with R

**Usage**

```
data(rcb)
```

**Format**

A data frame with 135 observations on the following 3 variables.

id a factor with levels 1 2 3 4 5 6 7 8 9

teehtg a factor with levels 1 2 3

cdistance a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(rcb)
```

---

residue	<i>Herbicide degradation experiment</i>
---------	---

---

**Description**

Data from the Herbicide degradation experiment in chapter 9 of Design and Analysis of Experiments with R

**Usage**

```
data(residue)
```

**Format**

A data frame with 16 observations on the following 3 variables.

soil a factor with levels "C" "P"

moisture a factor with levels "L" "H"

temp a factor with levels 10 30

X1 a numeric vector

X2 a numeric vector

X3 a numeric vector

X4 a numeric vector

X5 a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(residue)
```

---

rubber

*Rubber Elasticity data*

---

**Description**

Data from the Rubber Elasticity Study in chapter 5 of Design and Analysis of Experiments with R

**Usage**

```
data(rubber)
```

**Format**

A data frame with 96 observations on the following 4 variables.

supplier a factor with levels A B C D

batch a factor with levels I II III IV

sample a factor with levels 1 2

elasticity a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(rubber)
```

---

sausage

*Split-plot experiment on sausage casing with RCB in whole plot*

---

**Description**

Data from the Split-plot experiment on sausage casing with RCB in whole plot in chapter 7 of Design and Analysis of Experiments with R

**Usage**

```
data(sausage)
```

**Format**

A data frame with 32 observations on the following 5 variables.

Block a factor with levels 1 2

Gbatch a factor with levels 1 2 3 4

A a factor with levels -1 1

B a factor with levels -1 1

C a factor with levels -1 1

D a factor with levels -1 1

ys a numeric vector containing the response

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(sausage)
```

---

Smotor

*Single array for starting motor experiment*

---

**Description**

Data from the single array for starting motor experiment in chapter 12 of Design and Analysis of Experiments with R

**Usage**

```
data(Smotor)
```

**Format**

A data frame with 18 observations on the following 6 variables.

A a factor with levels 1 2

B a factor with levels 1 2 3

C a factor with levels 1 2 3

D a factor with levels 1 2 3

E a factor with levels 1 2

torque a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(Smotor)
```

---

soup	<i>dry mix soup experiment</i>
------	--------------------------------

---

**Description**

Data from the dry mix soup experiment in chapter 6 of Design and Analysis of Experiments with R

**Usage**

```
data(soup)
```

**Format**

A data frame with 16 observations on the following 6 variables.

A a factor with levels -1 1

B a factor with levels -1 1

C a factor with levels -1 1

D a factor with levels -1 1

E a factor with levels -1 1

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(soup)
```

---

soupmx	<i>dry soup mix variance component study</i>
--------	--

---

**Description**

Data from the dry soup mix variance component study of Chapter 5 in Design and Analysis of Experiments with R

**Usage**

```
data(soupmx)
```

**Format**

A data frame with 12 observations on the following 2 variables.

batch a factor with levels 1 2 3 4

weight a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(soupmx)
```

---

splitPdes	<i>Split-plot cookie baking experiment</i>
-----------	--

---

**Description**

Data from the Split-plot cookie baking experiment in chapter 8 of Design and Analysis of Experiments with R

**Usage**

```
data(splitPdes)
```

**Format**

A data frame with 24 observations on the following 5 variables.

short a factor with levels 100 80

trayT a factor with levels RoomT Hot

bakeT a factor with levels low mid high

batch a factor with levels 1 2

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(splitPdes)
```

---

SPMPV

*Split-plot mixture process variable experiment with vinyl*

---

**Description**

Data from the Split-plot mixture process variable experiment with vinyl in chapter 10 of Design and Analysis of Experiments with R

**Usage**

```
data(SPMPV)
```

**Format**

A data frame with 28 observations on the following 7 variables.

wp a factor with levels 1 2 3 4 5 6 7

z1 a numeric vector

z2 a numeric vector

x1 a numeric vector

x2 a numeric vector

x3 a numeric vector

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(SPMPV)
```

---

stdord	<i>Standard Order</i>
--------	-----------------------

---

**Description**

Makes standard order

**Usage**

```
stdord(m)
```

**Arguments**

m                   input - vector length

**Value**

vector in standard order

---

strung	<i>Repeated measures study with dairy cow diets</i>
--------	---

---

**Description**

Data from the Repeated measures study with dairy cow diets in chapter 9 of Design and Analysis of Experiments with R (strung out format)

**Usage**

```
data(strung)
```

**Format**

A data frame with 120 observations on the following 5 variables.

Diet a factor with levels "Barley" "Mixed" "Lupins"

Cow a factor with levels 1 2 3 4 5 6 7 8 9 10

week a factor with levels 1 2 3 4

protein a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(strung)
```

---

strungtile	<i>Strung out control factor array and raw response data for Ina tile experiment</i>
------------	--

---

**Description**

Data from the strung out control factor array and raw response data for Ina tile experiment in chapter 12 of Design and Analysis of Experiments with R

**Usage**

```
data(strungtile)
```

**Format**

A data frame with 16 observations on the following 16 variables.

A a numeric vector

B a numeric vector

C a numeric vector

D a numeric vector

E a numeric vector

F a numeric vector

G a numeric vector

H a numeric vector

AH a numeric vector

BH a numeric vector

CH a numeric vector

DH a numeric vector

EH a numeric vector

FH a numeric vector

GH a numeric vector

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(strungtile)
```

---

sugarbeet

*Sugarbeet data from Chapter 2*

---

**Description**

Sugarbeet data from chapter 2 of Design and Analysis of Experiments with R

**Usage**

```
data(sugarbeet)
```

**Format**

A data frame with 18 observations on the following 2 variables.

treat a factor with levels A B C D

yield a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(sugarbeet)
```

---

taste

*taste test panel experiment*

---

**Description**

Data from the taste test panel experiment in Chapter 7 of Design and Analysis of Experiments with R

**Usage**

```
data(taste)
```

**Format**

A data frame with 24 observations on the following 3 variables.

panelist a factor with levels 1 2 3 4 5 6 7 8 9 10 11 12

recipe a factor with levels "A" "B" "C" "D"

score a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(taste)
```

---

teach

*Teaching experiment data from Chapter 2*

---

**Description**

Data from the teaching experiment in chapter 2 of Design and Analysis of Experiments with R

**Usage**

```
data(teach)
```

**Format**

A data frame with 30 observations on the following 4 variables.

class a numeric vector

method a factor with levels 1 2 3

score a factor with levels 1 2 3 4 5

count a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(teach)
```

---

Tet	<i>Tetracycline concentration in plasma</i>
-----	---

---

**Description**

Data from the Tetracycline concentration in plasma study in chapter 10 of Design and Analysis of Experiments with R (compact format)

**Usage**

```
data(Tet)
```

**Format**

A data frame with 9 observations on the following 2 variables.

Time a numeric vector

Conc a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(Tet)
```

---

tile	<i>Control factor array and summary statistics for Ina tile experiment</i>
------	--

---

**Description**

Data from the control factor array and summary statistics for Ina tile experiment in chapter 12 of Design and Analysis of Experiments with R

**Usage**

```
data(tile)
```

**Format**

A data frame with 8 observations on the following 11 variables.

A a numeric vector

B a numeric vector

C a numeric vector

D a numeric vector

E a numeric vector

F a numeric vector

G a numeric vector

y1 a numeric vector

y2 a numeric vector

ybar a numeric vector

lns2 a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(tile)
```

---

Treb

*Box-Behnken design for trebuchet experiment*

---

**Description**

Data from the Box-Behnken design for trebuchet experiment in chapter 10 of Design and Analysis of Experiments with R

**Usage**

```
data(Treb)
```

**Format**

A data frame with 15 observations on the following 4 variables.

x1 a numeric vector

x2 a numeric vector

x3 a numeric vector

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(Treb)
```

---

Tukey1df	<i>This function performs Tukey's single degree of freedom test for interaction in an unreplicated two-factor design</i>
----------	--

---

**Description**

This function performs Tukey's single degree of freedom test for interaction in an unreplicated two-factor design

**Usage**

```
Tukey1df(data)
```

**Arguments**

data	input - this is a data frame with three variables, the first variable is a numeric response and next two variables are factors. There should be $ab$ lines in the data frame where $a$ is the number of levels of the first factor, and $b$ is the number of levels of the second factor.
------	---

**Author(s)**

John Lawson

---

vci	<i>confidence limits for method of moments estimators of variance components</i>
-----	--

---

**Description**

function for getting confidence intervals on variance components estimated by the method of moments

**Usage**

```
vci(conf1, c1, ms1, nu1, c2, ms2, nu2)
```

**Arguments**

conf1	input- confidence level
c1	input - linear combination coefficient of ms1 in the estimated variance component
ms1	input - Anova mean square 1
nu1	input - Anova degrees of freedom for mean square 1
c2	input - linear combination coefficient of ms2 in the estimated variance component
ms2	input - Anova mean square 2
nu2	input - Anova degrees of freedom for mean square 2

**Value**

returned delta, Lower and Upper limits

**Author(s)**

John Lawson

---

vinyl

*Vinyl plasticizer formulations experiment data*

---

**Description**

Data from vinyl plasticiser formulation experiment in chapter 11 of Design and Analysis of Experiments with R

**Usage**

```
data(vinyl)
```

**Format**

A data frame with 40 observations on the following 7 variables.

WP a numeric vector  
x1 a numeric vector  
x2 a numeric vector  
x3 a numeric vector  
z1 a numeric vector  
z2 a numeric vector  
y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(vinyl)
```

---

virus

*Assay of Viral Contamination experiment data from Chapter 3*

---

**Description**

Data from the Assay of Viral Contamination experiment in chapter 3 of Design and Analysis of Experiments with R

**Usage**

```
data(virus)
```

**Format**

A data frame with 18 observations on the following 3 variables.

y a numeric vector

Sample a factor with levels 1 2 3 4 5 6

Dilution a factor with levels 3 4 5

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(virus)
```

---

volt

*Volt meter experiment data from Chapter 3*

---

**Description**

Data from the Volt meter experiment in chapter 3 of Design and Analysis of Experiments with R

**Usage**

```
data(volt)
```

**Format**

A data frame with 16 observations on the following 3 variables.

y a numeric vector

A a factor containing the levels (22, 32) of factor A

B a factor containing the levels (0.5, 5.0) of factor B

C a factor containing the levels (0.5, 5.0) of factor C

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(volt)
```

---

web

*Web page design experiment data from Chapter 3*

---

**Description**

Data from the web page design experiment in chapter 3 of Design and Analysis of Experiments with R

**Usage**

```
data(web)
```

**Format**

A data frame with 36 observations on the following 6 variables.

A a factor with levels 1 2  
 B a factor with levels 1 2  
 C a factor with levels 1 2  
 D a factor with levels 1 2  
 visitors a numeric vector  
 signup a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(web)
```

---

 WeldS

---

*Table 12.24 Experiment with Weld Tensile Strength*


---

**Description**

Data from the Single Array Experiment in Exercise 5 of Chapter 12 in Design and Analysis of Experiments with R. The factors are in coded levels.

**Usage**

```
data(WeldS)
```

**Format**

A data frame with 16 observations on the following 16 variables.

D a numeric vector  
 H a numeric vector  
 G a numeric vector  
 A a numeric vector  
 F a numeric vector  
 GH a numeric vector  
 C a numeric vector  
 B a numeric vector  
 J a numeric vector  
 E a numeric vector

AC a numeric vector

AH a numeric vector

AG a numeric vector

e1 a numeric vector

e2 a numeric vector

y a numeric vector

**Source**

Design and Analysis of Experiments with R, by John Lawson, CRC/Chapman Hall

**Examples**

```
data(WeldS)
```

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